



HPLC WORKSHOP

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AN INTRODUCTION

TO

HPLC - INSTRUMENTATION



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Instrumentation

Essential components :

A]- Pump .

b]- injector .

C]- Column .

D]- Detector .

E]- Recorder .



Other more advanced option :

Includes Multipurpose system , Automatic injectors, Sample fraction collector .

Instrumentation

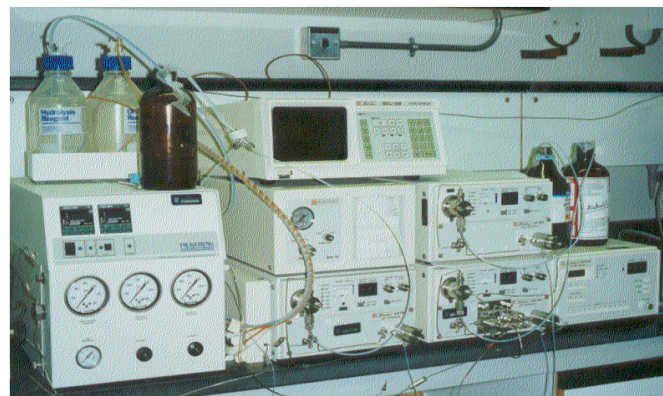
A]- Pumps :

Function of the pump in the HPLC is to deliver the mobile phase through the column at high pressure with a controlled flow rate .

Characteristics:

- 1) The interior of the pump should be made of inert materials that resist corrosion by any solvent being used.
- 2) Pressure up to (5000-6000) psi and wide range of flow rate (0.1 > 10 ml / min.) .
- 3) Flow should be constant , reproducible with at least 1% .

It should be easy to set, measure, & change the flow rate.



Instrumentation

- 4) It should be easy to change from one mobile phase to another .
 - 5) The internal volume of the pump and all the plumping between the pump and the injector should be as small as possible .
 - 6) The pump should be useful for isocratic and gradient operation .
 - 7) The pump should be adaptable to the use of small volume of mobile phase reservoir , or a heater reservoir .
 - 8) The pump should easy to maintain and repair.
- Seals, Rings, and gaskets will require occasional replacement , and will help if these are easy to access.

Problems

- 1- Pumps set up by a manufacturers' service technician .
- 2- Obtain all available operation manuals .
- 3- Stock an adequate supply of parts .
- 4- Maintain a log notebook .
- 5- Do not store corrosive solvents or buffers .
- 6- Lubricate pumps motors .
- 7- Solvents must be miscible .

Problems

- 8- Degas solvents to avoid bubbles in pumps head .
- 9- Confirm the pressure limits (min.=0) , (max=500)
- 10- Inspect pumps head & fittings for leaks .
- 11- Dirt, Sticking, or malfunctioning check valves can cause inaccurate flow .
- 12- Life time of pump seals .
- 13- Verify Flow rate with graduated cylinder and stop watch .
- 14- Used pump-priming procedures .

B]- Injection System

Sample is introduced into the column with an injection valve such as the six port valve .

-The valve has two positions : LOAD & INJECT.

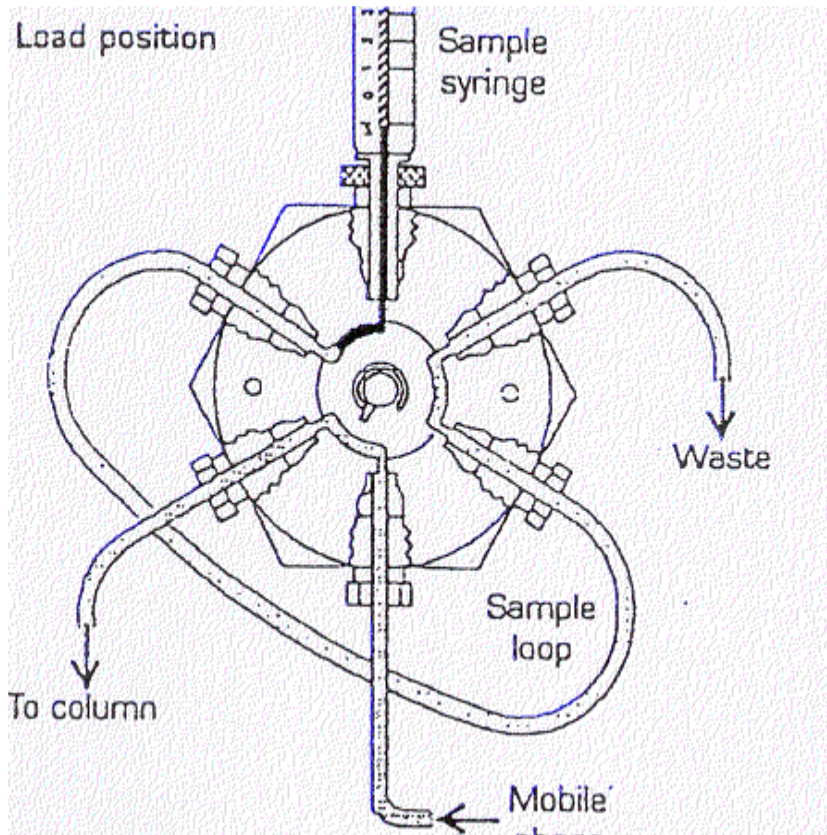
When the valve has rotated to the load position, the sample load can be fitted by a syringe while the eluent flow directly to the column.

When the valve is rotated to the inject position, eluent sweeps the sample in the loop into the column.

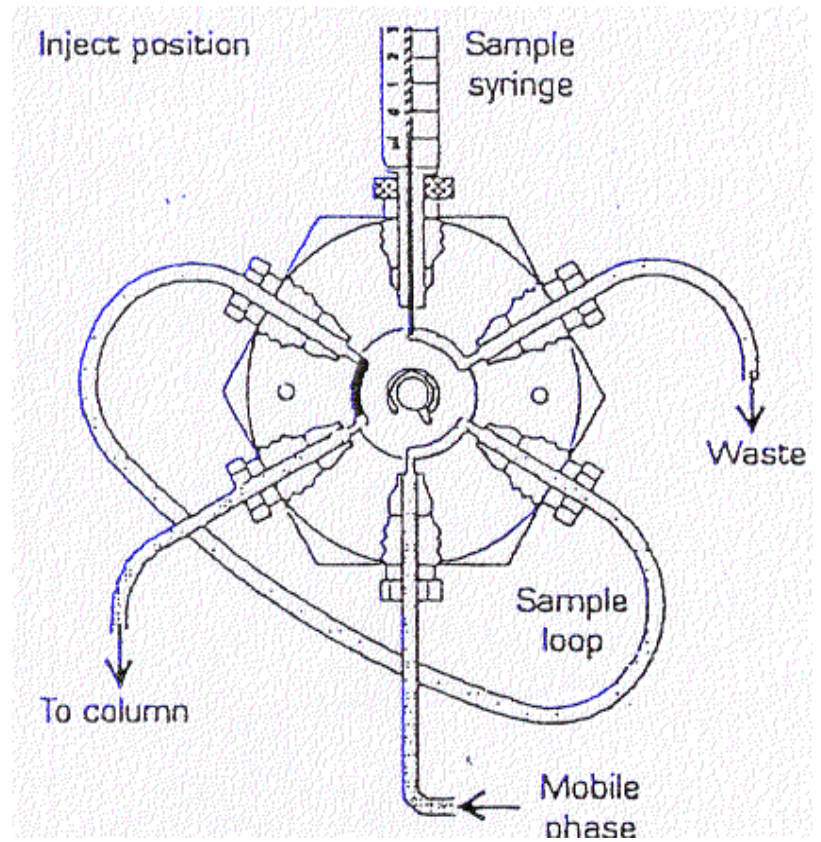
-Loops are available in size 5 μ l to 2 ml (2000 μ l) .



Load position



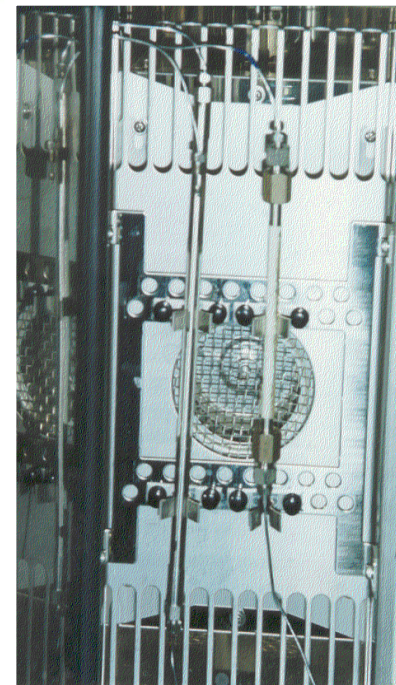
Inject position



C]- Column

- 1- Columns are open tubular structures, usually made of stainless steel .
- 2- Columns contains the stationary phase .
- 3- Factors important in producing efficient columns include;
 - **narrow particle size**

Distribution in the packing & minimal dead volume in the tubing , fittings , cells, and other components of HPLC instruments .



C]- Column

4- Column selection .

5- Column packing, (bonded phases, ion exchange , ion pair, size exclusion).

6- Column evaluation .

7- Column specification .

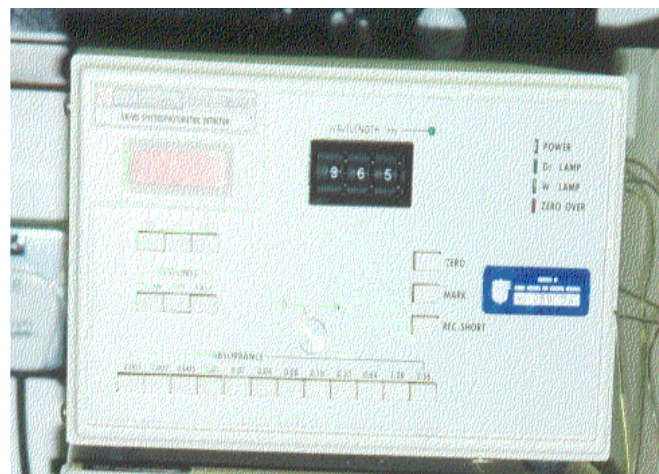
8- Filters , Pre-column , guard column , column storage , Column regeneration .

D]- Detectors

The function of the HPLC detector is to continuously and instantaneously monitor the mobile phase emerging from the column.

Common HPLC detectors :

- 1- UV Visible detector .
- 2- RI detector .
- 3- Fluorescence detector .
- 4- Electrochemical detector .
- 5- Conductivity detector .
- 6- Photoconductivity detector .



Electronic Data Processing in HPLC

The main goal in using Electronic data system is to measure analysis accuracy and precession ,while reducing operator attention.

- There are several types of data systems , each differing in terms of available feature .
- Use the modern data acquisition techniques can aid in the signal analysis .





Thank you



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